



### KEY FEATURES

- Precision linear guides to ensure hole accuracy
- Helical gear driven spindles
- Quick clamp swing gate
- Flanged spindle for 4", 6", 12" cutting spindles
- Powerful hydraulic drive
- Auto-feed available as an option

### DESCRIPTION

A casing drilling unit capable of drilling 2 lift pin holes in a single operation. Uses a swing gate mechanism for locking into the work piece.

### APPLICATIONS

Often used in conjunction with the band saw to provide a comprehensive decommissioning solution when drilling and cutting and pipelines, conductors, caissons and multiple grouted strings.

### SPECIFICATIONS

Minimum Clamping Diameter	406mm	16"
Maximum Clamping Diameter	915mm	36"
Min – Max pin diameters (4" supplied as standard)	100mm (4")	305mm (12")
Cutting Stroke	400mm	16"
RPM Min Max	10	31
Drive Output @ 72 Bar	6.0 hp	4.47kw
Hydraulic Supply required for max power x 2 spindles	50L/min	13 Gal/min

### FEED RATES

Advance Manual Feed Rate (per rev)	4mm	(0.157")
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### INCLUDED AS STANDARD WITH MACHINE

The machine is supplied complete with the following items;

- ✓ Toolkit
- ✓ All required mounting legs and connections
- ✓ Storage / shipping box
- ✓ CE certificate,
- ✓ Packing list and manual

### SET UP AND OPERATION

The operator must be:

- Trained and conversant with the product
- Able to identify the correct and incorrect use of static or portable machines.
- Comply with all local and internationally recognised safe use of powered machines.



### MACHINE WEIGHT

706 kg	1556 lb
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### SHIPPING WEIGHT

546 kg	1204 lb
529 kg	1166 lb

### SHIPPING DIMENSIONS

Length	Width	Height
157cm (62")	187cm (74")	81cm (32")